



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-5
Job Sheet 173023



Part No: D5149-5

Job Qty: 20 ea

Part Name: Step Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV D SHEET 7 IPP REV:A NEW ISSUE 14-12-08 JLM VERIFIED BY:DD IPP REV:B 15.11.09 AS PER DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		SC 18/04/01
100	Waterjet	20 pcs	3/5/18	3/5/18	0.00	0.57	Waterjet1		SC 18/04/01
110	QC	20 pcs	3/5/18	3/5/18	0.00	0.00	QC2 Waterjet-2		SC 18/04/01
120	QC	20 pcs	3/5/18	3/5/18	0.00	0.00	QC8-6		36
130	Packaging	20 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3		7-80 CPC
140	QC21-SA	20 Ea	3/5/18	3/5/18	0.00	0.00	QC21		DAS 21 7-80

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - LOCATION: WA001

APR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.5554 sf (.02777 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	1	174	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Cap	1.880Inches ± 0.030	1.910 1.850	1.863	
2	Step Cap	0.125Inches ± 0.010	0.135 0.115	0.123	

Plex 2/23/18 3:38 PM dart.logan.david



Container No: S057134



Part: D5149-5

Job No: 173023

Serial No/Batch: S057134

Revision:

Inspector:

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

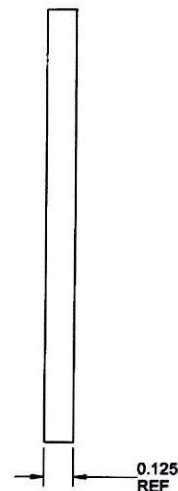
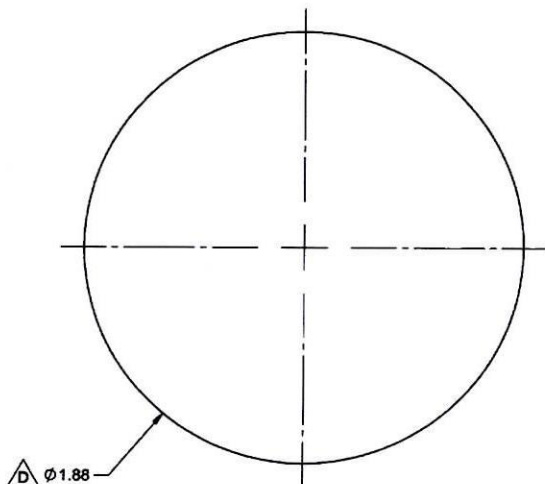
CANADA

TEL.: 1 813 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 04/01/18



D5149-5 STEP CAP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173023
20180226

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR ASTM B209
REF DART SPEC M6061T6S.125
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.03 lbs

RELEASED
2015-11-04

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	DB	DRAWING NO.	REV. D
MFG. APPR.	DD	D5149	SHEET 7 OF 11
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	STEP ASSEMBLY	NTS
DATE	15.10.20	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	